

SPEC SHEET + MEASUREMENTS

GILDAN®

Gildan® Heavy Blend™ Open Bottom Sweatpant. 18400

Product photo



The Heavy Blend collection is now made with finer yarns and new MVS Air spinning technology, which improves the fabric by reducing pilling, enhancing durability and creating a smoother printing surface.

- 8-ounce, 50/50 cotton/poly
- Differential rise for better fit
- Covered elastic waistband with drawcord
- side seamed
- Slightly tapered leg with open bottom
- Double-needle bottom hem
- Recycled, high-performing black tear-away label

CARE INSTRUCTIONS

Machine wash warm, inside out, with like colors. Only non-chlorine bleach. Tumble dry medium. Do not iron if decorated. Do not dry clean.

Sketches



front



back

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PRODUCT MEASUREMENTS

	S	M	L	XL	2XL	3XL
Inseam	32	32 1/2	33	33 1/2	34	34 1/2
Waist	13	14	15	16	18	20

Inseam: Measured from crotch seam to hem.

Waist: Measured point to point across the waistband when laid flat.

SIZE CHARTS

	S	M	L	XL	2XL	3XL
Waist	24-26	28-29	30-31	32-33	36-34	38-40

HOW TO MEASURE



WAIST

Measure around the smallest part of the natural waist.

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COLORS



Black
PMS 426C



Navy
PMS 533C



Sport Grey
PMS COOL
GRAY 7C